

## Development and Validation of Stability Indicating Rp-Hplc Method for Estimation of Linezolid in Bulk Drug and Pharmaceutical Dosage Form

<sup>1</sup> Dr. P. Y. Pawar, <sup>2</sup> Suvarna P. Bodkhe\*, <sup>3</sup> Vaibhav. D. Bodkhe, <sup>4</sup> Dayanedeo B. Sumbre

<sup>1,2,3</sup> Department of Pharmaceutical Chemistry, DR Vithalrao Vikhe Patil Foundations College of Pharmacy, Vilad Ghat, PO.MIDC, Ahmednagar, Maharashtra, India.

<sup>4</sup> Maratha Vidya Prasarak Samaj's College of Pharmacy Nashik-422002

Date of Submission: 10-04-2025

Date of Acceptance: 20-04-2025

**ABSTRACT:** A simple, selective, linear, precise and accurate isocratic reverse phase- high performance liquid chromatography (RP-HPLC) method was developed and validated for linezolid in bulk and pharmaceutical dosage form. The drug compounds were subjected to a stress condition in order to conduct a force degradation investigation. Finally, the separation and quantification of drug from degradation products was carried out on a kromasil C18 column (250 mm 4.6 mm ID, 5 m), with a temperature of 40°C, a mobile phase of methanol: water (70:30) v/v, a flow rate of 1.0 ml/min, and detection at 258 nm. The retention

time for linezolid was 2.9 minutes. In the concentration range of 10-150 ppm, linearity was observed. The linezolid recovery evaluation was found to be satisfactory, and the correlation coefficient was 0.9999, indicating that the methods' linearity was within specification limitations. The approach was validated in accordance with the International Conference on Harmonization (ICH) requirements. It is possible to use the proposed method.

**KEYWORDS:** Linezolid, HPLC Method, Degradation, Validation

### I. INTRODUCTION:

#### DRUG: LINEZOLID

#### Structure:

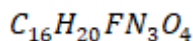
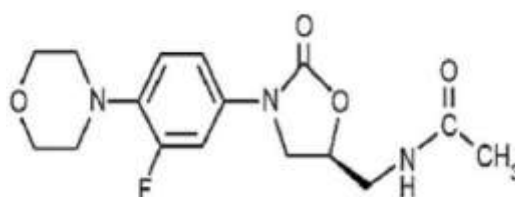


Fig 1: chemical structure of linezolid

|                      |   |
|----------------------|---|
| <b>Chemical name</b> | (S)-N-[[3-[3-Fluoro-4-(4-morpholinyl)phenyl]-2-oxo-5-oxazolidinyl]methyl] acetamide |
| <b>Generic name</b>  | Linezolid   |
| <b>Brand name</b>    | Zyvox   |

|                               |   |
|-------------------------------|---|
| <b>Class</b>                  | Synthetic antibiotic, antimicrobial called oxazolidinones   |
| <b>Mol. Formula</b>           | $C_{16}H_{20}FN_3O_4$   |
| <b>Mol. Weight</b>            | 337.35 g/mol  |
| <b>CAS Registry Number</b>    | 165800-03-3   |
| <b>Antimicrobial spectrum</b> | Mainly active against gram- positive organisms  |
| <b>pH value</b>               | 4.3 to 5.3  |
| <b>pKa value</b>              | 1.8   |
| <b>Polarity</b>               | Log P 0.232   |
| <b>solubility</b>             | Water-soluble (approximately 3mg/ml), it is also soluble in organic solvents such as methanol, ethanol, DMSO, dimethyl formamide. |
| <b>bioavailability</b>        | ~100% (oral)  |
| <b>Protein binding</b>        | Low (31%)   |
| <b>metabolism</b>             | Hepatic (50-70%, CYP not involved)  |
| <b>Dose</b>                   | Oral or i.v. 600 mg every 12 hours for serious infections & 400 mg every 12 hours for uncomplicated infection [FDA Label]         |
| <b>Half life</b>              | 4.2- 5.4 hours (shorter in children)  |
| <b>Excretion</b>              | Non renal, renal, and fec   |
| <b>Melting point</b>          | 181.5 to 182.5 °C   |
| <b>Storage</b>                | Store at RT   |
| <b>U.V. spectrum</b>          | $\lambda$ max 252- 259 nm   |

Linezolid was authorised by the US Food and Drug Administration (FDA) on April 18, 2000. Linezolid has been approved to treat infections caused by Vancomycin-resistant *Enterococcus faecium*, hospital-acquired pneumonia caused by *Staphylococcus aureus*, complicated skin and skin structure infections (SSSIs), uncomplicated SSSIs caused by methicillin-susceptible *S.aureus* or *Streptococcus pyogenes*, and community-acquired pneumonia caused by *Streptococcus pneumoniae*.

The antibiotic linezolid is the first member of the oxazolidinone class of antibiotics. The substance is a synthetic antibiotic that binds to rRNA and inhibits bacterial protein production. Most Gram-positive bacteria that cause disease, such as streptococci, vancomycin-resistant enterococci (VRE), and methicillin-resistant *Staphylococcus aureus*, are susceptible to linezolid (MRSA). It's also used to treat skin infections and pneumonia.

It can be used to treat a wide range of illnesses, including drug-resistant tuberculosis. It can be utilized in patients of all ages, as well as those who have liver illness or impaired renal function. In the treatment of skin and soft tissue

infections, linezolid is more effective than glycopeptide antibiotics (vancomycin and teicoplanin) and beta-lactamase antibiotics (SSTIs). In the treatment of diabetic foot infections, linezolid looks to be both cheaper and more effective than vancomycin. It's also been utilized as a second-line treatment for capnocytophaga infections with outstanding success. Linezolid is an antibiotic oxazolidinone that is effective against most aerobic Gram-positive bacteria and mycobacteria. It seems to be bacteriostatic against staphylococci and enterococci, as well as bactericidal against most streptococci isolates.

Linezolid works by preventing the bacterial cell from producing proteins. By preventing the development of the 70S ribosomal initiation complex, it functions as a bacterial protein synthesis inhibitor. Bacterial ribosomes are made up of two subunits, 30S and 50S, each of which is made up of RNAs encased in proteins. These two units link together to start the process of protein synthesis and then separate after the process is finished. The ribosomal 30S subunit binds to mRNA to make formylmethionyl-tRNA, which subsequently forms an initiation complex with GTP

and three initiation factors ([IFs] 1-3). After binding to the ribosomal 50S subunit to form the 70S ribosome, protein synthesis can commence.

## II. EXPERIMENTAL WORK :

### 2.1 Selection of Analytical Wavelength

#### 2.1.1. Selection of solvent

Methanol was selected as the solvent for dissolving Linezolid.

#### 2.1.2. Preparation of standard stock solutions

To make the stock solution, weigh 10 mg Linezolid into a 20 mL volumetric flask, add 15 mL methanol, and sonicate to completely dissolve the standard, then dilute to the desired concentration with methanol (500 PPM). Methanol was used to dilute the 0.8 mL to 20 mL. (20 PPM)

#### 2.1.3. Selection of analytical wavelength

Scanning was performed from 400nm to 200nm using Methanol as a blank and Linezolid standard solution (20 PPM). For each medication, the absorption maxima were calculated. The results showed that linezolid had the highest absorbance at 258 nm.

## 2.2 METHOD DEVELOPMENT BY RP-HPLC

### 2.2.1. Preparation of standard stock solution for Chromatographic development:

The Linezolid standard stock solution was created by dissolving 10 mg Linezolid in a 20 mL clean and dried volumetric flask, adding 15 mL methanol to completely dissolve it, and topping up the volume with methanol (500PPM).

Methanol was added to dilute the stock solution from 2 mL to 10 mL. (100 PPM).

It was made in the first HPLC experiment with methanol, and water from the second HPLC trial was utilized as diluents and injected in development trials.

### Selection of analytical wavelength for HPLC method development:

The wavelength of maximal absorption from the spectrophotometric study was chosen as the analytical wavelength for the examination, and it was 258 nm.

### 2.2.2. Optimization of HPLC Method

Reversed Phase Liquid Chromatography with Isocratic elution and UV detection.

Table: 1 Optimized Chromatographic Conditions for Linezolid

| Parameter        | Description                           |
|------------------|---------------------------------------|
| Mode             | Isocratic                             |
| Column Name      | Kromasil C18, 250 mm X 4.6mm ID, 5 µm |
| Detector         | UV Detector                           |
| Injection Volume | 20 µl                                 |
| Wavelength       | 258 nm                                |
| Column Oven temp | 40°C                                  |
| Mobile Phase     | Methanol : Water (70:30% V/V)         |
| Flow Rate        | 1.0 ml/min                            |
| Diluent          | Water                                 |
| Run time         | 10 Minutes                            |

### 2.3 Preparation Of System Suitability Test (Linezolid Standard Solution):

Weighed about 25 mg of Linezolid and transferred it to a 50 mL volumetric flask, added 30-35 mL of methanol, sonicated to dissolve it, and filled the flask with methanol to the desired volume. Pipette 2 ml of standard stock solution into a 10 ml volumetric flask and top up with water to get the desired volume. Chromatograms were taken at 100 g/mL (working concentration).

System suitability is a pharmacopoeial criteria that determines if the chromatographic system is suitable for the analysis being performed. The studies were carried out by gathering data from

five replicate injections of a standard medication solution and recording the outcomes.

### Acceptance criteria

1. RSD should not be more than 2.0 % for five replicate injections of standard.
2. USP Tailing Factor/ Asymmetry Factor is not more than 2.0.
3. The column efficiency as determined for Plate Count should be more than 2000.

**2.4 Analysis of Marketed Test Sample:**

Test sample that has been marketed the tablets with the name Lizomed 300 mg are chosen for examination and validation.

**Average weight of test sample (Lizomed 300 mg):**

Weighed the 20 tablets at a time and calculated average weight of tablet by following formula:

$$\text{Average weight (mg)} = \frac{\text{Weight of 20 tablets (mg)}}{20}$$

**Sample preparation of Marketed test sample:**

20 tablets were weighed, then transferred to a mortar pestle and crushed to a fine powder. Butter paper was used to uniformly mix the

components. Weighed the powder material equivalent to 100 mg of Linezolid and transferred it to a 100 mL volumetric flask that had been cleaned and dried. 70 mL methanol was added, and the mixture was sonicated for 15 minutes with occasional shaking. Allow 15 minutes for the solution to cool to ambient temperature before adding methanol to get the volume up to the desired level. 3-5 mL of the initial filtrate was discarded after filtering the solution using an appropriate 0.45 syringe filter. Further, 1 ml of filtered stock solution was diluted to 10 ml with water (100 mcg of Linezolid), the resultant solution was injected, and chromatograms and results were recorded.

**Sample Prepared in duplicate. Summary of sample preparation as follows:**

| Sample   | Sample (mg) | Diluted to (mL) | Volume taken | Diluted to (mL) |
|----------|-------------|-----------------|--------------|-----------------|
| Sample 1 | 158.3       | 100             | 1            | 10              |
| Sample 2 | 158.7       | 100             | 1            | 10              |

**Formula for % Assay calculation:**

$$\% \text{ Assay} = \frac{\text{Linezolid Sparea}}{\text{Linezolid Std avgarea}} \times \frac{\text{Linezolid STDwt (mg)}}{50} \times \frac{2}{10} \times \frac{100}{\text{Tabletsampleweight (mg)}} \times \frac{10}{1} \times \frac{\text{Avgwt of sample (mg)}}{\text{Labelclaim of Linezolid (mg)}} \times 100$$

**2.5 FORCE DEGRADATION OF PHYSICAL LAB MIXTURE**

To establish if the analytical procedure for the assay was stability indicating or not, a physical lab mixture of tablet and placebos was subjected to various stress conditions to conduct forced degradation tests. Stress tests were carried out under acid/base hydrolysis, oxidation, and heat conditions, as prescribed in ICH Q1A. (R2). Thermal and sunlight were used to destroy medicinal compounds in the solid form. For each stressful scenario, several trials were conducted with increasing degrees of severity, resulting in a 5-20% reduction in performance.

Marketed tablet formulation (Lizomed 300 mg tablets) was available, but its excipients are

unknown to us. If we perform force degradation on marketed test sample, there might be possibility of getting degradation product of excipients. When we will get degradation products, we cannot distinguish between the degradation products of Linezolid API and degradation products of excipients. Hence physically lab mixture of tablet prepared at lab level and used for force degradation purpose.

**1. Tablet Preparation:**

Considered for preparing physical tablet lab mixture is a marketed tablet formulation (Lizomed 300 mg tablets) with an average weight of 474 mg.

Formula for 1 tablets as follows:

| Sr. No. | Ingredients  | Role              | Qty (mg) |
|---------|--------------|-------------------|----------|
| 1       | Linezoid API | Active ingredient | 300 mg   |
| 2       | Placebo      | NA                | 174 mg   |
| Total   |              |                   | 474 mg   |

Total 10 gm of Physical lab mixture prepared.

Placebo prepared at lab level by using formula as follows:

| Sr. No. | Ingredients        | Role          | Qty (mg) |
|---------|--------------------|---------------|----------|
| 1       | Lactose            | Filler        | 80       |
| 2       | Starch             | Binder        | 5        |
| 3       | Magnesium stearate | Lubricant     | 5        |
| 4       | Talc               | Glidant       | 5        |
| 5       | crospovidone       | Disintegrants | 5        |
| Total   |                    |               | 100 mg   |

Total 10 gm of placebo prepared.

**1) Test sample as such:**

Weighed the physical lab mixture equivalent to 100 mg of Linezolid (158 mg of physical lab mixture). Transfer to a clean, dry 100 mL volumetric flask, add 70 mL Methanol, and sonicate for 15 minutes with intermittent shaking. Methanol was used to get the volume up to the desired level. Filter the solution using a 0.45 PVDF syringe filter, discarding the first 3-5 mL. Dilute 1 mL of filtrate with 10 mL of water. (Linezolid 100 PPM)

**2) Physical degradation:**

**A. Thermal degradation:** In a petri dish, place an appropriate amount of physical lab mixture and place in a hot air oven at 105°C for 48 hours. After 48 hours, the sample was removed and placed in a desiccator to reach R.T.

**B. Photolytic degradation:** In a petri dish, place a sufficient amount of physical lab mixture and place in direct sunlight for 72 hours. After 72 hours, the sample was removed and placed in a desiccator to reach R.T.

**3) Chemical degradation:**

**A. Acid degradation:** Both the physical lab mixture of tablet and the placebo were forced to degrade in an acidic environment. For this experiment, 5 N HCl was made (42.5 ml of HCl diluted to 100 ml with water).

**B. Base/Alkaline degradation:** Under alkaline conditions, both the physical lab mixture of tablet and the placebo were forced to degrade. For the experiment, 5 N NaOH (20 gm NaOH dissolved in 100 ml water) was made.

**C. Peroxide degradation:** The physical lab mixture of tablet was subjected to forced deterioration. The investigation employed a 30

percent hydrogen peroxide solution and a 30 percent sodium sulfite solution.

**2.6 VALIDATION OF RP-HPLC METHOD**

The developed method for estimation of Linezolid was validated as per ICH guidelines for following parameters.

**1) FILTRATION STUDY:**

The Linezolid Test sample was used in this study (Tablet solution). Filtration tests were conducted using both unfiltered and filtered test solutions. During the filtration process, 0.45 µm PVDF and 0.45 µm Nylon syringe filters were utilized, with 5 mL of the aliquot sample being discarded.

**2) STABILITY OF ANALYTICAL SOLUTION :**

For the standard and test sample solutions, a stability investigation was carried out. The stability test was carried out in a typical laboratory setting. The solution was kept in a brightly lit laboratory for 12 and 24 hours before being examined.

**3) SPECIFICITY:**

The capacity to access the analyte definitively in the presence of components that are expected to be present is referred to as specificity.

To demonstrate the method's specificity, the following solution must be made and injected. (Purity of peak in standard and test sample solution checked)

- I. Blank (Methanol as a diluent)
- II. Placebo
- III. Linezolid Standard solution
- IV. Tablet test sample solution

**4) LINEARITY AND RANGE**

**Preparation of linearity solution**

5 levels of Linearity was performed from 10% to 150% of working concentration

Linearity Linezolid stock solution:

Weighed 50 mg of Linezolid and dissolved in 50 mL with methanol. (1000 µg/mL)

**Linearity levels prepared as follows:**

| Sr. No. | Level (%) | mL of stock solution | Diluted to with water (mL) | Linezolid Concentration (µg/mL) |
|---------|-----------|----------------------|----------------------------|---------------------------------|
| 1       | 10        | 0.2                  | 20                         | 10.00                           |
| 2       | 50        | 1.0                  | 20                         | 50.00                           |
| 3       | 100       | 2.0                  | 20                         | 100.00                          |
| 4       | 125       | 2.5                  | 20                         | 125.00                          |
| 5       | 150       | 3.5                  | 20                         | 150.00                          |

**Determination**

Each level was injected three times and the mean area was computed. As shown in the results, the calibration curve was graphically shown as a function of analyte concentration in g/mL on the X-axis vs. mean area on the y-axis.

Slope: To be report

**Acceptance criteria**

Correlation Coefficient: NLT 0.98

Intercept: To be report

**5) ACCURACY (% RECOVERY)**

The accuracy will be tested between 50 and 150 percent of working concentration. Each accuracy level's solution was duplicated three times. Calculated percent RSD for each level and total recovery, as well as percent RSD for each level and overall recovery.

**Accuracy levels details:**

Refer Following table for each sample:

| Level (%) | API (mg) | Placebo | Diluted to (mL) | Volume taken(mL) | Diluted to (mL) | Conc (µg/mL) |
|-----------|----------|---------|-----------------|------------------|-----------------|--------------|
| 50        | 50.16    | 58.6    | 100             | 1.0              | 10              | 50.16        |
|           | 50.21    | 58.4    | 100             | 1.0              | 10              | 50.21        |
|           | 50.31    | 58.2    | 100             | 1.0              | 10              | 50.31        |
| 100       | 100.09   | 57.9    | 100             | 1.0              | 10              | 100.09       |
|           | 100.12   | 59.1    | 100             | 1.0              | 10              | 100.12       |
|           | 100.41   | 58.2    | 100             | 1.0              | 10              | 100.41       |
| 150       | 150.08   | 58.4    | 100             | 1.0              | 10              | 150.08       |
|           | 151.00   | 58.9    | 100             | 1.0              | 10              | 151.00       |
|           | 150.15   | 58.2    | 100             | 1.0              | 10              | 150.15       |

**Acceptance criteria**

1. % Recovery for each sample and Mean recovery and overall recovery should be in the range of 98-102%.

2. The Relative Standard Deviation should not be more than 2.0%.

**6) PRECISION**

**I. Repeatability:**

Preparation of sample solution (6 Samples prepared):

20 tablets were weighed, then transferred to a mortar pestle and crushed to a fine powder. Butter paper was used to uniformly mix the components. Weighed the powder material equivalent to 100 mg of Linezolid and transferred it to a 100 mL volumetric flask that had been cleaned

and dried. 70 mL methanol was added, and the mixture was sonicated for 15 minutes with occasional shaking. Allow 15 minutes for the solution to cool to ambient temperature before adding methanol to get the volume up to the desired level. 3-5 mL of the initial filtrate was discarded after filtering the solution using an

appropriate 0.45 PVDF syringe filter. Further, 1 ml of filtered stock solution was diluted to 10 ml with water (100 mcg of Linezolid), the resultant solution was injected, and chromatograms and results were recorded.

Six samples prepared.

**Precision (Repeatability) Sample details are as follows:**

| Sample   | Powder wt. (mg) | Diluted to (mL) | Volume taken(mL) | Diluted to (mL) |
|----------|-----------------|-----------------|------------------|-----------------|
| Sample 1 | 158.16          | 100             | 1.0              | 10              |
| Sample 2 | 158.91          | 100             | 1.0              | 10              |
| Sample 3 | 159.21          | 100             | 1.0              | 10              |
| Sample 4 | 158.06          | 100             | 1.0              | 10              |
| Sample 5 | 158.41          | 100             | 1.0              | 10              |
| Sample 6 | 158.22          | 100             | 1.0              | 10              |

**Acceptance criteria:**

% Assay: 90-110% for each sample and mean assay value

% RSD for % assay value of 6 samples: NMT 2%

**I. Intermediate precision:**

Six Samples prepared

**Intermediate Precision Sample details are as follows:**

| Sample   | Powder wt. (mg) | Diluted to (mL) | Volume taken(mL) | Diluted to (mL) |
|----------|-----------------|-----------------|------------------|-----------------|
| Sample 1 | 158.41          | 100             | 1.0              | 10              |
| Sample 2 | 158.06          | 100             | 1.0              | 10              |
| Sample 3 | 158.33          | 100             | 1.0              | 10              |
| Sample 4 | 159.04          | 100             | 1.0              | 10              |
| Sample 5 | 158.11          | 100             | 1.0              | 10              |
| Sample 6 | 158.71          | 100             | 1.0              | 10              |

**7) ROBUSTNESS**

Blank and Standard solution were injected under different chromatographic conditions as shown below.

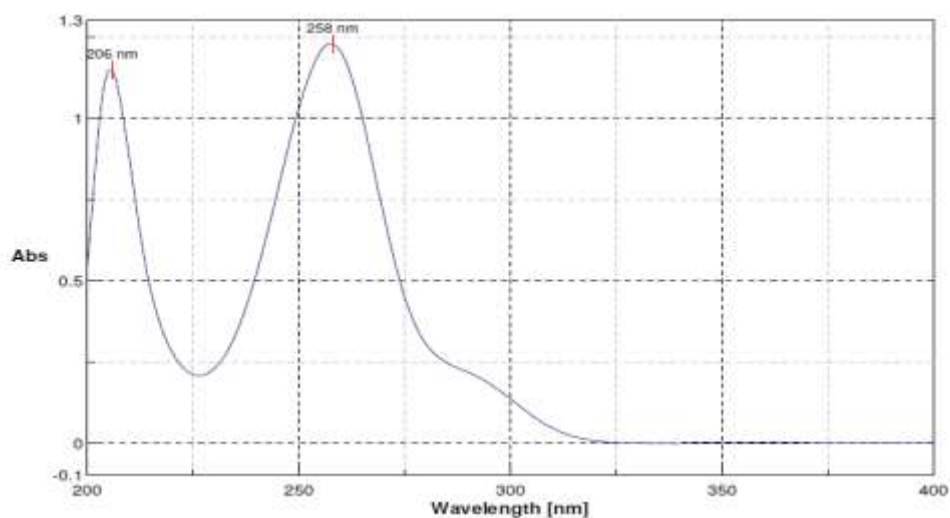
- a) Changes in flow rate by  $\pm 10\%$ . ( $\pm 0.1$ ml/min)
- b) Change in column oven temperature. ( $\pm 2^\circ\text{C}$ )
- c) Change in wavelength ( $\pm 3$  nm)

**III. RESULT AND DISCUSSION**

**1. Selection of analytical wavelength**

Linezolid STD solution: (20 PPM)

Linezolid showed maximum absorbance at 258 nm.

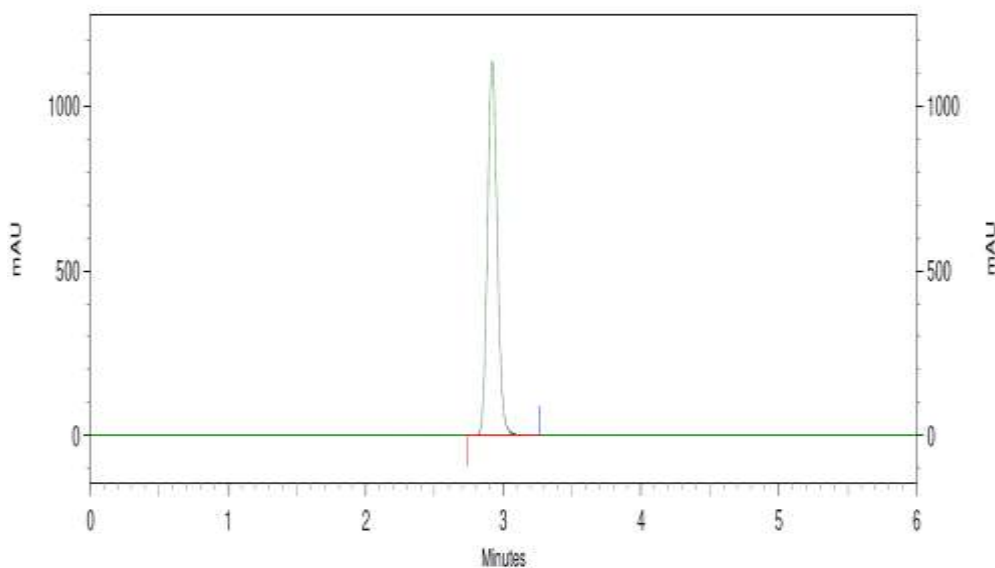


**Fig.1: UV spectrum of linezolid**

**2. Optimization of HPLC method**

The linezolid eluted well, and there was excellent chromatography. (Final dilution made in water)

It was concluded that the chromatographic conditions employed in this trial produced a better peak, good retention time, and tailing factor, hence they were used for method validation.



**Fig.2: Chromatogram of optimized method**

**3. Results for System Suitability Test of Linezolid**

| Sr No. | Standard solution | Area      | Asymmetry | Theoretical plates |
|--------|-------------------|-----------|-----------|--------------------|
| 1      | Standard_1        | 113751481 | 1.37      | 5041               |
| 2      | Standard_2        | 113585719 | 1.37      | 5079               |
| 3      | Standard_3        | 113652497 | 1.36      | 5091               |
| 4      | Standard_4        | 112751437 | 1.37      | 5064               |

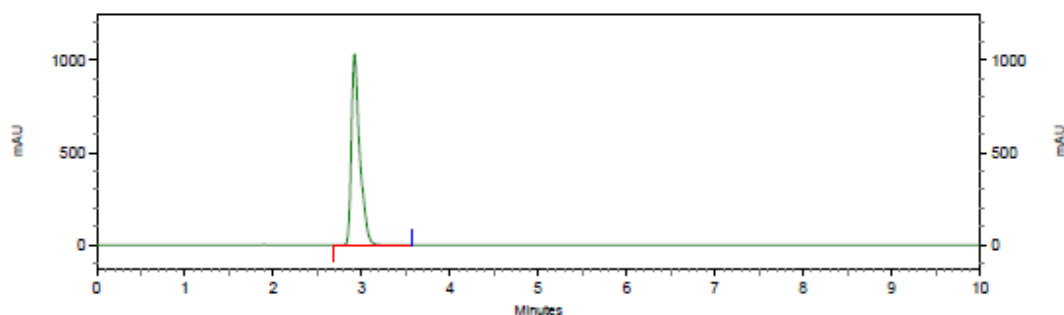


|                |            |                     |             |             |
|----------------|------------|---------------------|-------------|-------------|
| 5              | Standard_5 | 113287341           | 1.36        | 5037        |
| <b>Mean</b>    |            | <b>113405695</b>    | <b>1.37</b> | <b>5062</b> |
| <b>STD Dev</b> |            | <b>404644.60501</b> |             |             |
| <b>% RSD</b>   |            | <b>0.36</b>         |             |             |

**Data interpretation:** The data given above shows that the procedure conforms with system suitability parameters. As a result, the chromatographic

method can be determined to be adequate for the required analysis.

**Sample Name: SST STANDARD\_1**



VWD: Signal  
 A, 258 nm

| Results Name  | Retention Time | Area             | Asymmetry | Theoretical plates (USP) |
|---------------|----------------|------------------|-----------|--------------------------|
| Linezolid     | 2.93           | 113751481        | 1.37      | 5041                     |
| <b>Totals</b> |                | <b>113751481</b> |           |                          |

**Fig.3: Chromatogram of Standard solution 1 of system suitability solution.**

**4. Analysis of Marketed Test samples (Assay)**

Average weight of tablet = 9.4800 /20 = 0.474 gm  
 = 474.0 mg

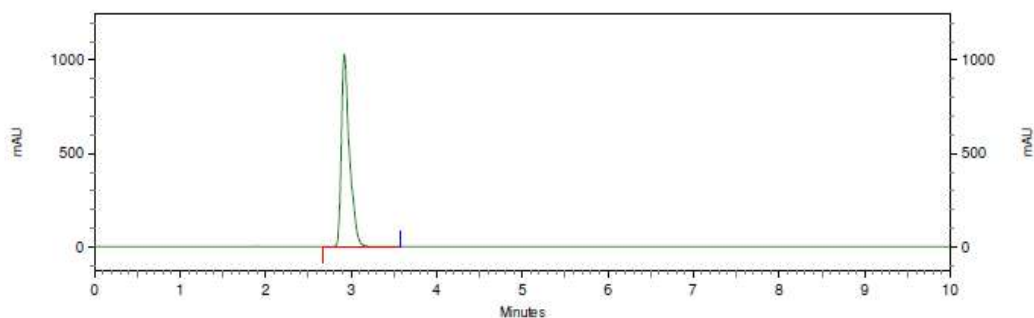
**a) Lizomed 300 mg Tablet:**

Weight of 20 tablets = 9.4800 gm

**Assay results of Lizomed 300 Tablet**

| Sample   | Area      | % Assay | Mean Assay |
|----------|-----------|---------|------------|
| Sample 1 | 110652718 | 97.54   | 97.36      |
| Sample 2 | 110514097 | 97.18   |            |

Sample Name: ROUTINE SAMPLE\_1



VWD: Signal

A, 258 nm

Results

| Name          | Retention Time | Area      | Asymmetry | Theoretical plates (USP) |
|---------------|----------------|-----------|-----------|--------------------------|
| Linezolid     | 2.92           | 110652718 | 1.37      | 5121                     |
| <b>Totals</b> |                | 110652718 |           |                          |

Fig. 4: Typical chromatogram Of Lizomed 300 Tablet sample.

**Acceptance criteria:**

1) % Assay found should be in the range of 90-110%.

From the above results, it can be concluded that the assay result is within the limit for selected marketed test sample and sample can be used for validation.

**Data interpretation:**

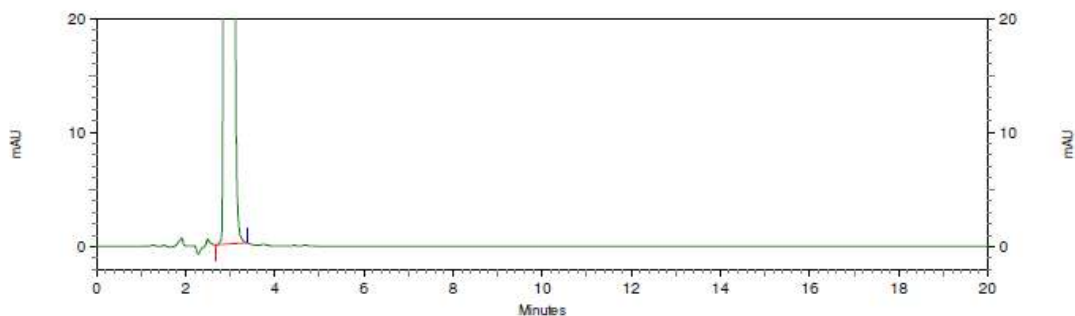
**5 .FORCE DEGRADATION OF PHYSICAL LAB MIXTURE**

Result summary of Force degradation of Physical lab mixture:

| Sample Name          | Treatment      | Exposure condition                    | % Assay | % Degradation |
|----------------------|----------------|---------------------------------------|---------|---------------|
| Physical lab mixture | Sample as such | NA                                    | 97.75   | Nil           |
|                      | Thermal        | 105°C for 48 Hours                    | 97.17   | Nil           |
|                      | Photolytic     | Direct sunlight for 72 hours          | 96.76   | Nil           |
|                      | Acid           | 10 mL of 5 N HCl for 12 Hour at R.T.  | 92.05   | 5.70          |
|                      | Base           | 10 mL of 5 N NaOH for 12 Hour at R.T. | 82.25   | 15.50         |
|                      |                | 10 mL of 5 N NaOH for 6 Hour at R.T.  | 88.61   | 9.14          |
|                      | Peroxide       | 10 mL of 30% H2O2 for 12 Hour at R.T. | 98.36   | Nil           |
|                      |                | 10 mL of 30% H2O2 for 24 Hour at R.T. | 98.12   | Nil           |

1) Control sample chromatogram (Sample as such)

Sample Name: SAMPLE AS SUCH



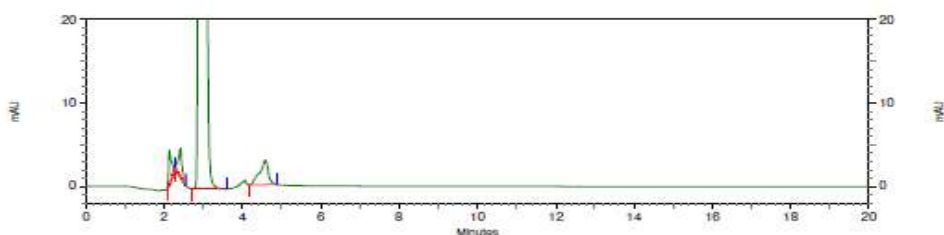
VWD: Signal  
 A, 258 nm

| Results Name  | Retention Time | Area      | Asymmetry | Theoretical plates (USP) |
|---------------|----------------|-----------|-----------|--------------------------|
| Linezolid     | 2.92           | 110751867 | 1.37      | 5345                     |
| <b>Totals</b> |                | 110751867 |           |                          |

Fig. 5: Typical chromatogram of sample as such

2) Acid Degradation

Sample Name: ACID SAMPLE 12 HOURS



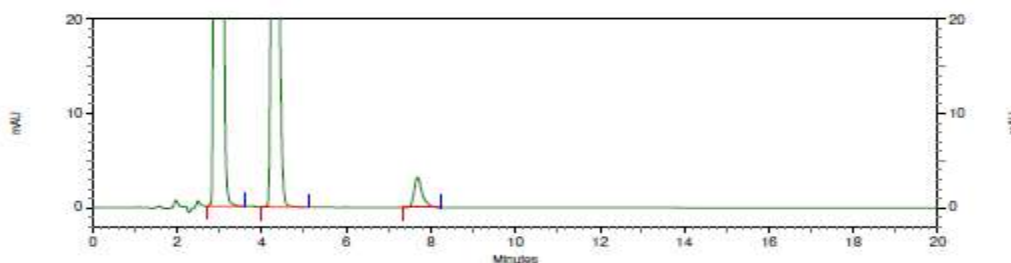
VWD: Signal A,  
 258 nm

| Results Name          | Retention Time | Area      | Asymmetry | Theoretical plates (USP) | Resolution (USP) |
|-----------------------|----------------|-----------|-----------|--------------------------|------------------|
| Degradation product 3 | 2.14           | 315172    | 1.71      | 5257                     | 0.00             |
| Degradation product 4 | 2.41           | 398165    | 0.89      | 3487                     | 1.97             |
| Linezolid             | 2.94           | 104686341 | 1.40      | 4926                     | 3.16             |
| Degradation product 5 | 4.59           | 749762    | 0.79      | 2632                     | 6.29             |
| <b>Totals</b>         |                | 106149440 |           |                          |                  |

Fig.6: Chromatogram of sample exposed at Acid condition for 12 hour

### 3) Base degradation

Sample Name: SAMPLE BASE 12 HOURS



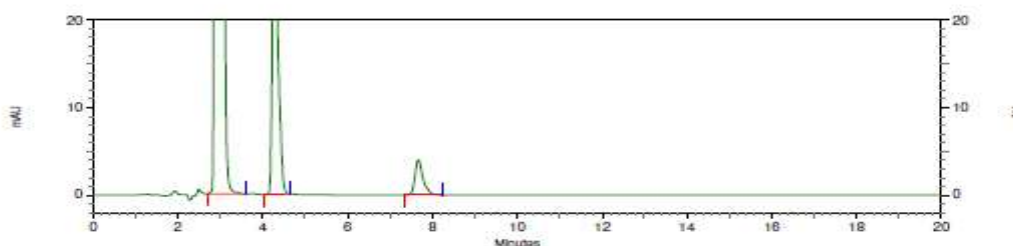
VWD:  
 Signal A,  
 258 nm  
 Results

| Name                  | Retention Time | Area     | Asymmetry | Theoretical plates (USP) | Resolution (USP) |
|-----------------------|----------------|----------|-----------|--------------------------|------------------|
| Linezolid             | 2.93           | 93482417 | 1.39      | 5096                     | 0.00             |
| Degradation product 1 | 4.29           | 16298055 | 1.51      | 7666                     | 7.63             |
| Degradation product 2 | 7.69           | 717208   | 1.42      | 8339                     | 12.78            |

|               |  |           |  |  |  |
|---------------|--|-----------|--|--|--|
| <b>Totals</b> |  | 110497680 |  |  |  |
|---------------|--|-----------|--|--|--|

Fig.7: Chromatogram of sample exposed at Basic condition for 12 hour.

Sample Name: SAMPLE BASE 6 HOURS



VWD:  
 Signal A,  
 258 nm  
 Results

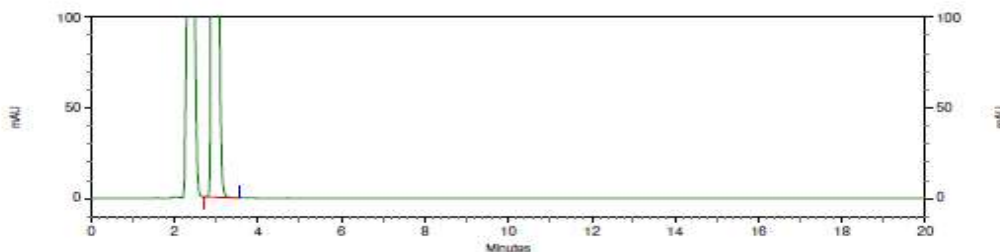
| Name                  | Retention Time | Area      | Asymmetry | Theoretical plates (USP) | Resolution (USP) |
|-----------------------|----------------|-----------|-----------|--------------------------|------------------|
| Linezolid             | 2.93           | 101028147 | 1.38      | 4940                     | 0.00             |
| Degradation product 1 | 4.28           | 6420103   | 1.46      | 7869                     | 7.68             |
| Degradation product 2 | 7.67           | 881198    | 1.40      | 8663                     | 12.96            |

|               |  |           |  |  |  |
|---------------|--|-----------|--|--|--|
| <b>Totals</b> |  | 108329448 |  |  |  |
|---------------|--|-----------|--|--|--|

Fig.8: Chromatogram of sample exposed at Basic condition for 6 hour.

3) Peroxide degradation

Sample Name: SAMPE PEROXIDE 12 HOURS

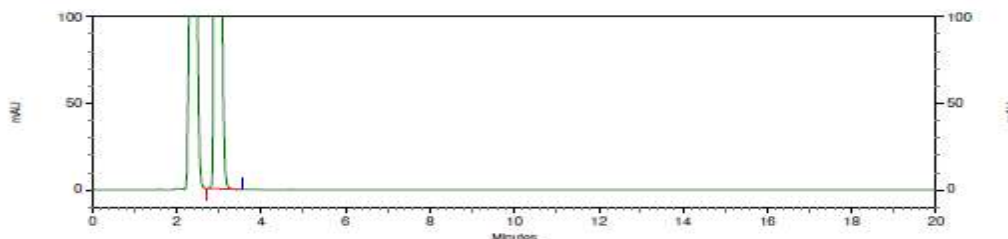


VWD: Signal  
 A, 258 nm

| Results Name  | Retention Time | Area      | Asymmetry | Theoretical plates (USP) |
|---------------|----------------|-----------|-----------|--------------------------|
| Linezolid     | 2.94           | 111724586 | 1.39      | 5019                     |
| <b>Totals</b> |                | 111724586 |           |                          |

Fig.9: Chromatogram of sample exposed at Peroxide condition for 12 hours.

Sample Name: SAMPE PEROXIDE 24 HOURS



VWD: Signal  
 A, 258 nm

| Results Name  | Retention Time | Area      | Asymmetry | Theoretical plates (USP) |
|---------------|----------------|-----------|-----------|--------------------------|
| Linezolid     | 2.93           | 110886541 | 1.38      | 5137                     |
| <b>Totals</b> |                | 110886541 |           |                          |

Fig.10: Chromatogram of sample exposed at Peroxide condition for 24 hour.

6. VALIDATION OF RP-HPLC METHOD

1. Results of Filter Study:

| Sample description  | Area      | % Absolute difference |
|---------------------|-----------|-----------------------|
| Unfiltered          | 110746084 | NA                    |
| 0.45 μ PVDF filter  | 110651794 | 0.09                  |
| 0.45 μ Nylon filter | 110579718 | 0.15                  |

### 2. Results of Solution Stability.

| Sample solution |           |                       | Standard solution |           |                       |
|-----------------|-----------|-----------------------|-------------------|-----------|-----------------------|
| Time point      | Area      | % Absolute difference | Time point        | Area      | % Absolute difference |
| Initial         | 110684517 | NA                    | Initial           | 113521067 | NA                    |
| 12 Hours        | 110149718 | 0.48                  | 12 Hours          | 113011971 | 0.45                  |
| 24 Hours        | 109141872 | 1.39                  | 24 Hours          | 111841937 | 1.48                  |

**Acceptance criteria:** % Absolute difference of Stability solution: NMT 2.0 w.r.t. Initial solution.

**Data interpretation:** Standard and Test solution was found stable up to 24 Hrs. Hence both solutions can be used up to 24 Hrs.

### 3. Results of Specificity.

| Description       | Observation   |
|-------------------|---|
| Blank             | No interference at R.T. of Linezolid due to blank   |
| Placebo           | No interference at R.T. of Linezolid due to placebo |
| Standard solution | Peak purity was 0.997                               |
| Test Solution     | Peak purity was 0.985                               |

Standard and Test sample solution: Peak purity: NLT 0.95

Peak purity for Standard as well as test solution was well within limits. Hence developed

chromatographic method passed the criteria for specificity.

| Level | Conc (µg/mL) | Area      | Mean      | % RSD |
|-------|--------------|-----------|-----------|-------|
| 10%   | 10.00        | 11374380  | 11383029  | 0.281 |
|       |              | 11356241  |           |       |
|       |              | 11418466  |           |       |
| 50%   | 50.00        | 57206636  | 57290563  | 0.130 |
|       |              | 57349847  |           |       |
|       |              | 57315205  |           |       |
| 100%  | 100.00       | 113824897 | 113568220 | 0.210 |
|       |              | 113526718 |           |       |
|       |              | 113353045 |           |       |
| 125%  | 125.00       | 141770960 | 141749550 | 0.082 |
|       |              | 141624068 |           |       |
|       |              | 141853621 |           |       |
| 150%  | 150.00       | 169765043 | 169449247 | 0.180 |
|       |              | 169156308 |           |       |
|       |              | 169426389 |           |       |

4) Linearity and Range

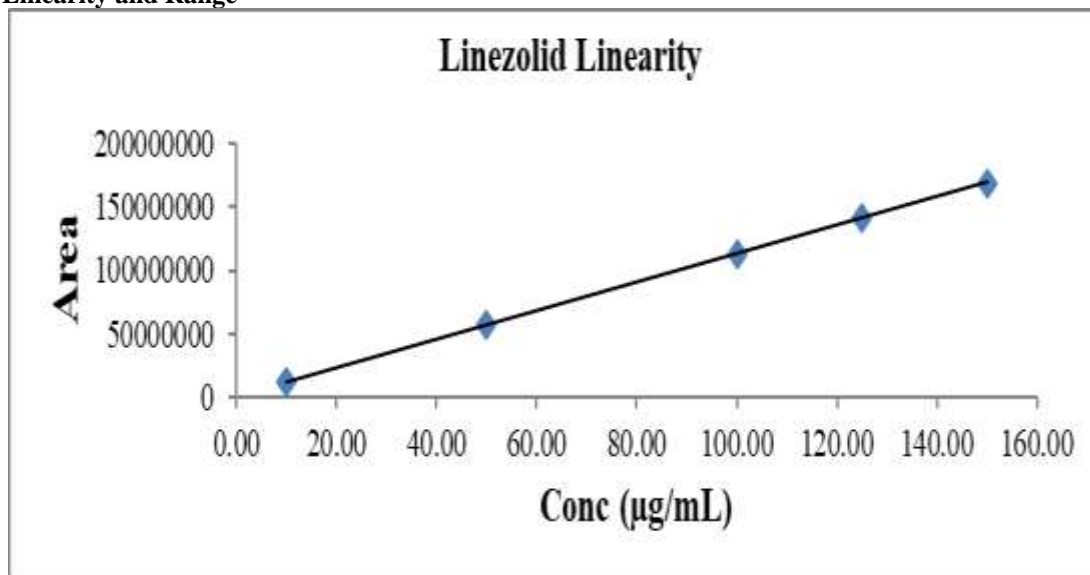


Fig. 11: Calibration curve of Linezolid

Data of linearity of Linezolid:

| Sr no. | Parameter                                 | Result value | Acceptance criteria |
|--------|---|--------------|---------------------|
| 1      | Bear's linearity range                    | 10-150 µg/mL | NA                  |
| 2      | Correlation coefficient (R <sup>2</sup> ) | 0.99999      | NLT 0.98            |
| 3      | Intercept                                 | 462364.1634  | To be report        |
| 4      | Slope                                     | 1129031.697  | To be report        |
| 5      | % RSD for area at each level              | NA           | NMT 2.0             |

The respective linear equation for Linezolid was  
 $Y = M X + C$

$Y = 1129031.697 x + 462364.1634$

Where, x = concentration of Analyte in µg/mL

y = is area of peak.

M = Slope

C = Intercept

$S = 1129031.697$  (Slope)

**Detection limit (LOD):**

$LOD = 3.3 \sigma / S$

$LOD = 3.3 \times 346383.749 / 1129031.697$

**LOD = 1.012 µg/mL**

5) **Limit of Detection (LOD) and Limit of Quantitation (LOQ):**

$\sigma = 346383.749$  (Residual standard deviation of a regression line)

**Quantitation limit (LOQ):**

$LOQ = 10 \sigma / S$

$LOQ = 10 \times 346383.749 / 1129031.697$

**LOQ = 3.068 µg/mL**

6) Accuracy

Result and Statistical Data of Accuracy of Linezolid

| Level (50 %) | Area      | Recovered conc (µg/mL) | Added conc (µg/mL) | % Recovery | Mean Recovery | % RSD         |
|--------------|-----------|------------------------|--------------------|------------|---------------|---------------|
| 50           | 56648172  | 50.03                  | 50.16              | 99.74      | <b>100.38</b> | <b>0.6279</b> |
|              | 57413608  | 50.71                  | 50.21              | 101.00     |               |               |
|              | 57194281  | 50.51                  | 50.31              | 100.40     |               |               |
| 100          | 114364187 | 101.01                 | 100.09             | 100.92     | <b>99.81</b>  | <b>1.0791</b> |
|              | 113051973 | 99.85                  | 100.12             | 99.73      |               |               |

|     |           |        |        |        |              |               |
|-----|-----------|--------|--------|--------|--------------|---------------|
|     | 112284631 | 99.17  | 100.41 | 98.77  |              |               |
| 150 | 167541863 | 147.97 | 150.08 | 98.59  | <b>99.85</b> | <b>1.1980</b> |
|     | 170958412 | 150.99 | 151.00 | 99.99  |              |               |
|     | 171650148 | 151.60 | 150.15 | 100.97 |              |               |

Overall Recovery: 100.01% and % RSD for Overall Recovery: 0.907

7) Precision

Result of Intra- day and Inter- Day Precision for Linezolid test sample assay:

|   | Sample         | Test Sample (mg) | Area      | % Assay       |
|---|----------------|------------------|-----------|---------------|
| <b>Repeatability</b>                      | Sample 1       | 158.16           | 111541398 | 98.41         |
|   | Sample 2       | 158.91           | 110514193 | 97.05         |
|   | Sample 3       | 159.21           | 112541361 | 98.64         |
|   | Sample 4       | 158.06           | 113514061 | 100.22        |
|   | Sample 5       | 158.41           | 110325914 | 97.19         |
|   | Sample 6       | 158.22           | 110652814 | 97.59         |
|   | <b>Mean</b>    |                  |           | <b>98.18</b>  |
|   | <b>STD DEV</b> |                  |           | <b>1.1858</b> |
|   | <b>% RSD</b>   |                  |           | <b>1.208</b>  |
| <b>Intermediate precision (Inter-Day)</b> | Sample 1       | 158.41           | 113107184 | 99.64         |
|   | Sample 2       | 158.06           | 110107184 | 97.21         |
|   | Sample 3       | 158.33           | 112651013 | 99.29         |
|   | Sample 4       | 159.04           | 110210391 | 96.70         |
|   | Sample 5       | 158.11           | 110652418 | 97.66         |
|   | Sample 6       | 158.71           | 110136814 | 96.84         |
|   | <b>Mean</b>    |                  |           | <b>97.89</b>  |
|   | <b>STD DEV</b> |                  |           | <b>1.2694</b> |
|   | <b>% RSD</b>   |                  |           | <b>1.297</b>  |
| <b>Repeatability Plus Inter-day</b>       | <b>Mean</b>    |                  |           | <b>98.037</b> |
|   | <b>STD DEV</b> |                  |           | <b>1.1811</b> |
|   | <b>% RSD</b>   |                  |           | <b>1.205</b>  |

8) Result of Robustness Study:

| Change in Parameter              | R.T. | Standard area | Asymmetry | Theoretical plates |
|----------------------------------|------|---------------|-----------|--------------------|
| Wavelength by +3 NM (261 NM)     | 2.92 | 103609903     | 1.37      | 5025               |
| Wavelength by -3 NM (255 NM)     | 2.92 | 116504704     | 1.37      | 5047               |
| Flow rate by +10% (1.1mL/min)    | 2.62 | 103666592     | 1.40      | 4755               |
| Flow rate by -10% (0.9mL/min)    | 3.25 | 127066293     | 1.36      | 5211               |
| Column oven temp by +2°C (42 °C) | 2.91 | 114442814     | 1.35      | 5234               |
| Column oven temp by -2°C (38 °C) | 2.93 | 111352417     | 1.40      | 4812               |



**Data interpretation:** From the above results, it was concluded that the system suitability test result

was found well within the limits and analytical method was robust.

**Table: summary of validation parameters of HPLC method**

| Parameters                        | Linezolid                     |
|-----------------------------------|-------------------------------|
| Linearity (µg/ml)                 | 10-150 µg/ml                  |
| Linearity Intercept               | 462364.1634                   |
| Linearity equation                | Y= 1129031.697x + 462364.1634 |
| Correlation coefficient ( $R^2$ ) | 0.99999                       |
| Acid degradation %                | 5.70%                         |
| Base degradation %                | 15.50%                        |
| Precision (%RSD)                  | 1.20                          |
| Accuracy                          | 100.01%                       |

#### IV. CONCLUSION:

The HPLC method developed for assessing stability was found to be straightforward, accurate, sensitive, precise, specific, and fast. On a regular basis, this method can be used to test linezolid in bulk and pharmaceutical forms such as tablets. This method was also used to check the product's quality and stability after being exposed to various storage conditions and stress. Some of the advantages from the above results-

- Robust analytical method.
- Method can be applied for routine analysis of drug.
- Quantification done by using less amount of organic solvents.
- Degradation study is also performed for better knowing of drug.

#### REFERENCES:

- Alasdair P. Mac Gowan, pharmacokinetic and pharmacodynamics profile of linezolid in healthy volunteer's patients with gram- positive infections, journal of antimicrobial chemotherapy, (2003).
- Bouza and P. Munoz, linezolid: pharmacokinetic characteristics and clinical studies, (2001).
- Tina Q Tan and Ram Yogev, clinical pharmacology of linezolid: an oxazolidinone antimicrobial agent, Expert reviews, (2008).
- Drug bank: linezolid.
- Skoog D. A., West D. M., Holler F. J., Fundamentals of Analytical Chemistry, Harcourt College Publishers, 7<sup>th</sup> edition, 2001, 15-37.
- Kasture A.V., Wadodkar S. G., Mahadik K. R., More H. M., Pharmaceutical Analysis. 5<sup>th</sup> edition, 2, 2002, 7.
- Chatwal G. R., Anand S. K., Instrumental methods of Chemical Analysis, Himalaya Publishing House, 5<sup>th</sup> edition, 2008, 2.108-2.124
- Reymond P.W., Chromatographic Science Series: Liquid Chromatography For Analyst, Marcel Dekker, 1<sup>st</sup> edition, 1994, 1.
- Jeffery G. H., Basset J., Mendham J, Denney R. C., Vogel's Textbook Of Quantitative Analysis, Longman Scientific And Technical, 5<sup>th</sup> Edition, 1999, 10-11.
- Beckett A. H., Stenlake J. B., Practical Pharmaceutical Chemistry, CBS Publishers And Distributors New Delhi, 4<sup>th</sup> Edition, Part-II, 2002, 275-285.
- Pavia D. L., Lampman G. M., Kriz G.S., Introduction to Spectroscopy, Thomson Learning Publication, 3<sup>rd</sup> edition, 2001, 356.
- Sethi P. D., HPLC Quantitative Analysis of Pharmaceuticals Formulations, CBS Publishers And Distributors New Delhi, 4<sup>th</sup> Edition, 2001, 3, 5, 11, 45, 116-120.
- Willard H. H., Merritt L. L., Dean J. A., Settle F. A., Instrumental Methods of Analysis, CBS Publishers And Distributors Pvt. Ltd., 7<sup>th</sup> edition, 1998, 118-148, 598-607.
- Skoog D.A., Holler F.J., Principle of Instrumental Analysis, Saunders College Publishing House, 6<sup>th</sup> Edition, 2007, 1-3, 145-147.



- [15]. Sethi, P. D., High Performance Thin Layer Chromatography, Quantitative Analysis of Pharmaceutical Formulations , CBS Publishers And Distribution New Delhi, 1<sup>st</sup> Edition, 2001, 3-12, 23, 53-54.
- [16]. Sharma B. K., Instrumental Methods of Chemical Analysis, Goel Publishing House, Meerut, 23<sup>rd</sup> Edition, 2004, 7-18.
- [17]. Settle F. Handbook of Instrumental Technique of Analytical Chemistry, 1<sup>st</sup> Edition; New Jersey: Upper Saddle River, 1<sup>st</sup> Edition, 2004, 19-21, 609-17.
- [18]. Rao G. A., Textbook of Pharmaceutical Analysis. 2<sup>nd</sup> edition; New Delhi: Birla Publications Pvt. Ltd., 2<sup>nd</sup> edition, 2006, Volume 2, 1-4, 18-22.
- [19]. ICH Harmonized Tripartite Guideline, Validation of Analytical Procedures: Text and Methodology Q2 (R1) International Conference on Harmonization of Technical Requirements for Registration of Pharmaceuticals for Human Use, Geneva, 2005, 1-13.
- [20]. ICH, Q2 (R1): Validation of Analytical Procedure: Text and Methodology, International Conference on Harmonization, Geneva, 2005.
- [21]. FDA, Draft Guidance for Industry on Analytical Procedures and Methods Validation Chemistry, Manufacturing and Controls Documentation, Federal Register, 2000, 65 (169), 52776-52777.
- [22]. ICH, Q1F: Stability Data Package for Registration Application in Climatic Zone III and IV, International Conference on Harmonization, Geneva.2003.
- [23]. ICH, Q1A and Q1B (R2): Stability Testing Of New Drug Substances and Products, International Conference on Harmonization, Geneva. 2003.