

## Quality assurance and quality control in Formulation Development

Aaraw Ojha, Kushagra Pandey, Shubham Bhatt, Richa Singh, Dr. Tarkeshwar Prasad Shukla  
SCPM COLLEGE OF PHARMACY

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### ABSTRACT:

Quality Assurance can be Defined as “the maintenance of a desired level of quality in a service or product, especially by means of attention to every stage of the process of delivery or production”. The purpose of pharmaceutical quality assurance is to ensure that the medication being manufactured will provide the desired effect to the patient. Quality assurance also guarantees that there are no contaminants present and that the medications will meet quality requirements and all relevant regulations. “Quality control is an essential operation of the pharmaceutical industry. Drugs must be marketed as safe and therapeutically active formulations whose performance is consistent and predictable. New and better medicinal agents are being produced at an accelerated rate. At the same time more exacting and sophisticated analytical methods are being developed for their evaluation. Requirements governing the quality control of pharmaceuticals in accordance with the Canadian Food and Drugs Act are cited and discussed.”

Quality assurance is across-the-board and does not have to do with the specific musthave of the product being developed. QA hobbies and responsibilities fill in practically entire of the fantabulous technique in lone fashion or distinctive, while QC is a subset of the QA hobbies. Also, constituents in the fantabulous technique might not

be concretely substituted by QA/QC hobbies and responsibilities but perhaps enclose QA and QC.

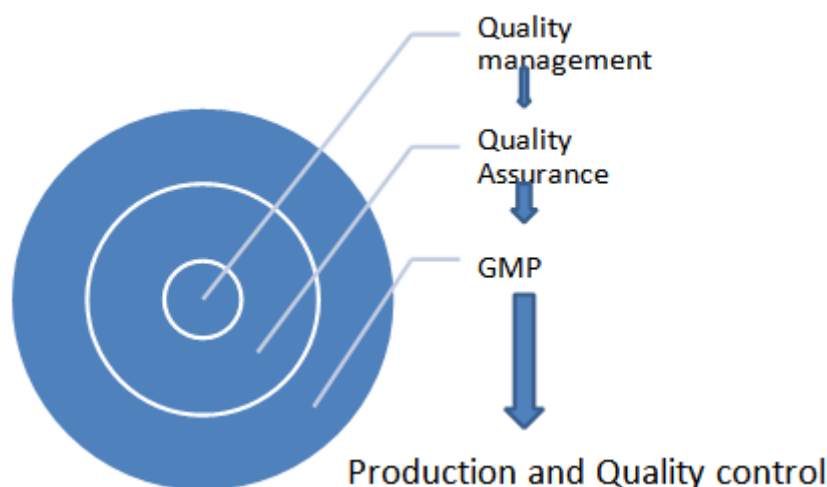
Quality control is a procedure which contemplates on performing the quality demand.

Quality control intend to distinguish (and dead-on) imperfection in the finished product. Quality control, in consequence, is a reactive procedure.

**Keywords:** quality management, quality assurance, quality control, good manufacturing practice.

### INTRODUCTION:

Quality management in pharmaceutical industry. Quality management is the phase of management function that discovers and accomplishes “quality policy”. Quality policy is the collectedly aim and commandment of an organization apropos of quality. Inwardly an organization, Quality assurance serves as a management tool. Manufacturers must guarantee that pharmaceutical commodities to applicable for their purposive usage, comply with the must-have of the marketing authorization and do not put patients at pitfall due to insufficient safety, quality or efficacy. To accomplish the quality existential, there must be a quality assurance system integrating GMP and Quality Control Figure1. [1] The generalization of quality assurance, GMP and quality control are interrelated phase of quality management.

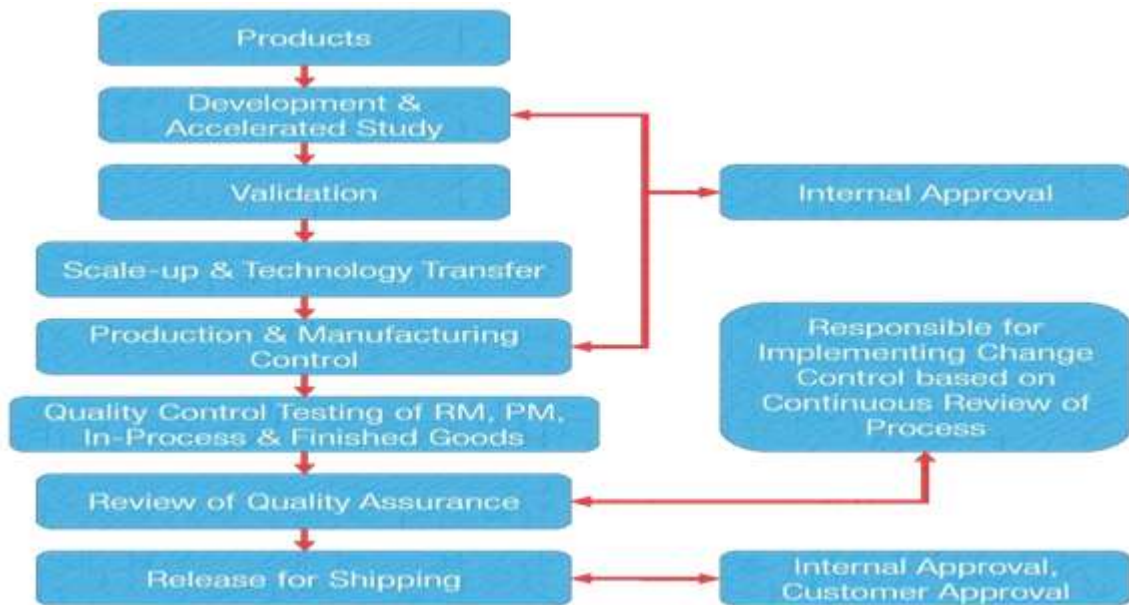


**The conception of quality assurance, GMP and quality control are interrelated phase of quality operation. Fig.no. 1.**

Conception of the relationship of QA, QC and GMP in quality operation guests anticipate and importunity high- quality goods. When guests acquire quality goods the manufacturers will accelerate customer devotedness, addendum spare business, compound new guests from referrals( transferring someone by the first customer to the manufacturers), vindicate or meliorate your position in the request, meliorate safety, downgrade disbenefit threats, pitch in to collectively complimentary branding of your commodity.( 2) Quality is convocation the must-have- have, contemplation, and necessary of the customer is free from the defect, dearth and monumental variants. Quality Assurance The term quality assurance includes all the planned and methodical conditioning( in the form of an independent final examination) needed for assuring that a product or service will meet the specifications. The difference between quality control and quality assurance is that the former makes quality product and the ultimate assures the same. Quality assurance function should represent the guests and shouldn't depend on the quality control function that forms an integral part of the manufacturing operation. Quality assurance is a wide- ranging conception covering all matters that

collectively or inclusively impact the product quality. It's the summation of the arrangements made with the object of icing that pharmaceutical products are of the quality needed for their intended use.

Quality Assurance confirms that the approaches, ways, styles and procedures are designed for the systems are performed rightly.( 3) Quality assurance conditioning observe and confirm that the procedures used to contend with and breed the negotiations have been pursued and are operative. It realizes mars ' in the procedure.( 4) Quality Assurance has to complete before Quality Control. It's a procedure which contemplates on furnishing assurance that quality inquiry will be finished.( 5) Quality assurance streamlines product and assists to assure that the final products encounter the company's quality criteria. It assures that the procedures used to design, test, and produce products will be done correctly.( 6) In manufacturing, quality assurance approaches, like ISO 9001, help manipulate and upgrade numerous procedures, enclosing gaining raw accoutrements , copping third- party ingredients and subassemblies, colluding and using examination procedures, complying with product procedures.( 7) QA doesn't guarantee quality; rather it begets and insures the procedures are being followed to guarantee quality.( 8)fig.



**The system of quality assurance appropriate to the manufacture of pharmaceutical products should ensure that:**

- 1) Pharmaceutical products are designed and developed in a way that takes account of the GMP conditions and other associated canons similar as those of Good Laboratory Practice( GLP) and Good Clinical Practice( GCP).
- 2) product and control operations are easily specified in a written form andGMP conditions are espoused
- 3) directorial liabilities are easily specified in job descriptions.
- 4) Arrangements are made for the manufacture, force and use of the correct starting and packaging accoutrements .
- 5) All necessary controls on starting accoutrements , intermediate products, and bulk products and other in- process controls, calibrations, and attestations are carried out.
- 6) The finished product is rightly reused and checked, according to thedefined procedures.
- 7) Pharmaceutical products aren't vended or supplied before the authorised persons have certified that each product batch has been produced and controlled in agreement with the conditions of the marketing authorisation and any other regulations applicable to the product, control and release of pharmaceutical products.
- 8) Satisfactory arrangements live to insure that the pharmaceutical products are stored by the

manufacturer, distributed, and latterly handled so that quality is maintained throughout their shelf- life.

- 9) There's a procedure for tone- examination and/ or quality inspection that regularlyappraises the effectiveness and connection of the quality assurance system.
- 10)diversions are reported, delved and recorded.
- 11) There's a system for approving changes that may impact product quality.
- 12) Regular evaluations of the quality of pharmaceutical products should be conducted with the ideal of vindicating the thickness of the process and icing its nonstop enhancement.

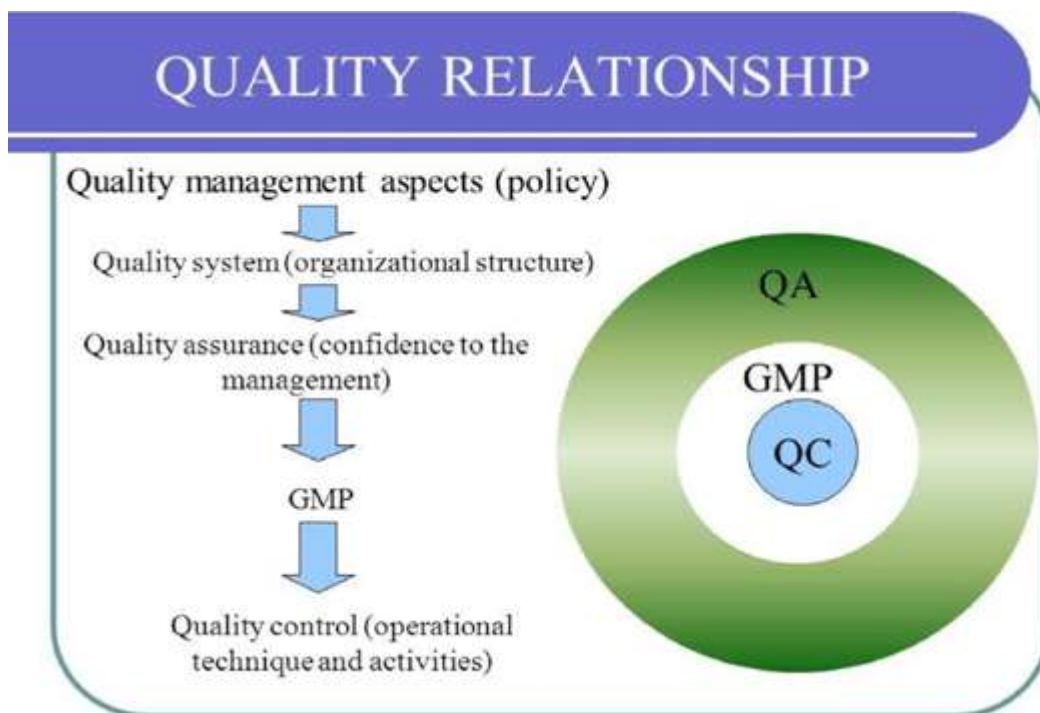
**Quality Control :**

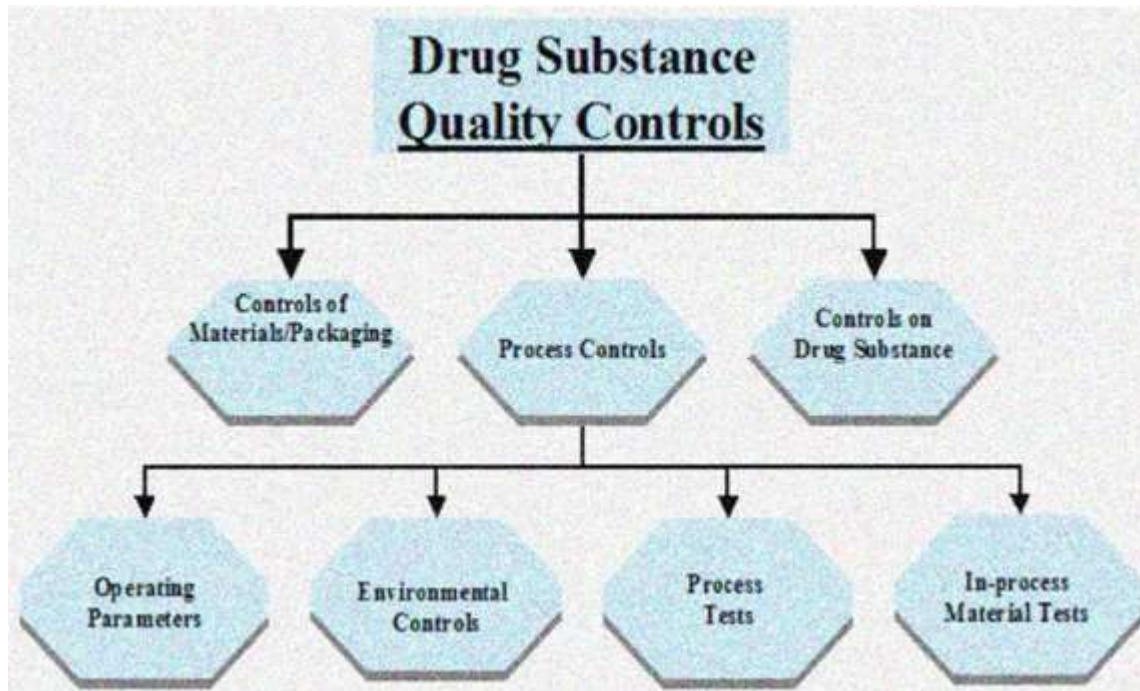
The word quality generally has different meanings. Quality can be defined as "fitnessfor use," "customer satisfaction," "doing things right the first time," or "zero defects." These definitions are accepted as quality that refers to degrees of excellence. Quality is defined as "an inherent characteristic, property or attribute". Quality control is the science that keeps these characteristics or qualities within the limit range. Quality Control( QC) is a system of theater – variety specialized conditioning, to gauge and constrain the quality of the force as it's being advanced. Quality control can be delineated as “ section of quality operation concentrated on performing quality musthave. ” So long as quality assurance interacts to how a procedure is fulfilled

or how a commodity is constructed, quality control is further the examination phase of quality operation. An alternate delineation is “ the functional strategies and conditioning used to perform must- have for quality. ” QC is a wide term, it encloses examination at particular stage but bare examination doesn’t mean QC. The QC system is contemplated to( i) furnish ordinary and accordant checks to guarantee data righteousness, correctness, and comprehensiveness;( ii) distinguish and grapple with screw- up and omission;( iii) document and library force material and record entire QC conditioning. QC observers conditioning combined to the examination( logical) aspect of testing. The intention of QC is to ascertain, estimate, and offset screw- up due to test system delinquency, environmental circumstances or driver performance, before patient effects are reported.( 9) fig,3,

GMP(Good Manufacturing Practice) is section of quality assurance that guarantees goods are concordantly manufactured and restrained to the quality standard applicable to their deliberate operation or “ GMP ” – is a set of principles and procedures which, when followed

by manufacturers for remedial logical, assists guarantee that the goods manufactured will have the needed quality. GMPs are intended originally at cheapening the threats natural in any medicinal manufacturing. Similar risks are necessary of two types cross-contamination( in particular of unlooked-for pollutants) and blend-ups( befuddlement) caused by, cases, incorrect markers being put on holders.( 10) The three terms, QA, QC, & GMP are continually used exchangeably, but three are genuine distinctness as banded over, and particularly numerous people consider QA and QC are the indistinguishable and interchangeable but this isn’t authentic. Both are forcefully joined and occasionally it’s laborious to distinguish the dissimilitude. Factuality is both are combined to each other but they’re distinguishable in origins.I.e. GMP is a element of quality assurance and QC is a element of GMP or GMP and QC are constituent s of quality assurance. QA and QC both are section of Quality Management notwithstanding QA is concentrating on preventing excrescence so long as QC is concentrating on distinguishing the mark. [11]Fig.4





Pharmaceutical quality management system. Fig.5



### Difference between QA and QC

- QA is the advances to induce the deliverance.
  - QC is the advances to confirm that redeems.
  - QA is responsible for jammed software progressive life cycle.
  - QC is responsible for software backbreaking life cycle.
  - QA delineate morals and methodologies to pursue in order to impinge into the customer must- have. ➤ QC secure that the morals are pursued while performing on the commodity.
  - QA behaves assure you're deed the authentic goods.
  - QC behaves assure the goods of what you've ended are what you ➤ look forward to.
  - Statistical fashion used on QA is known as Statistical Process Control(SPC.)
  - Statistical fashion used on QC is known as Statistical Quality Control(SPC.) ➤ QA express Planning for exploit a procedure.
  - QC expresses deed for performing the planned procedure.
  - A QA intend is to head off the excrescence.
  - A QC intend is to distinguish and meliorate the excrescence
  - QA is the strategy of managing quality. QC is a tactics to confirm quality.
  - QA doesn't include performing the schedule.
  - QC always involves performing the schedule.
- Conclusion Quality assurance can be delineated as “ section of quality operation emphasized on furnishing confidence that quality must- have will be performed. ” The confidence furnished by quality assurance is twofold naturally to operation and extrinsically to guests, government agencies, controllers, certifiers, and third parties. An alternate delineation is “ entire the planned and regular exertion performed within the quality system that can be substantiated to furnish confidence that a commodity or service will perform must-have for quality. ” Quality Control( QC) is a system of ordinary specialized exertion, to judicious and constrains the quality of the force as it's being advanced. The QC system is contemplated to( i) furnish ordinary and coherent checks to guarantee data righteousness, correctness, and comprehensiveness;( ii) distinguish and address scars and deletions;( iii) document and

library force material and record entire QC exertion. QA pursuits and arrears fill in nearly entire of the fantabulous fashion in lone fashion or distinctive, while QC is a subset of the QA pursuits. Also, ingredients in the fantabulous fashion might not be primarily substituted by QA/ QC pursuits and arrears but maybe enclose QA and QC.

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